The MSI FFS475S/575S is engineered and manufactured to pleat and fold balloon catheters to the lowest possible profile. This machine base provides accurate and repeatable results while reducing cycle times and reject rates. Small balloon profiles are achieved by designing each proprietary thermal Wavepleat™ head to the exact balloon specifications they are intended to process. MSI uses the most advanced machining practices to ensure the tightest tolerances in the industry.

This new and improved balloon catheter pleating and folding equipment focuses on a more user friendly design while maintaining the capabilities and robustness of our current models. We have improved upon our current FFS775S/875S platforms by integrating all machine controls into the PLC/HMI to ensure ease of operation and maintenance while providing a more cost effective package.

The FFS475S/575S models are designed to be compatible with our current pleat and fold head designs. The two platforms can accommodate multiple sized heads creating our most versatile pleat and fold platform offering.

**FFS475S/575S Features**

- Produces low profiles and high yields
- Tightest dimensional tolerances in the industry
- Reduced operator dependency
- Product specific profiles that allow for quick and easy set-up during lot changes
- Interchangeable with multiple sized thermal Wavepleat™ and fold heads
- Force and diameter calibration performed by customer without removal of the heads
**FFS475S/575S**
Balloon Catheter Pleating & Folding Equipment

**Equipment Specifications**

**Form/Fold/Set Base Unit Specifications**
- Servo motor controlled base with interchangeable pleat and fold heads
- No head removal required for force calibration
- Sensor activation
- Indusoft Windows based HMI
- Process force feedback
- Error handling and reporting
- Networking capabilities
- Increased recipe storage and parameters
- PLC temp control through HMI ambient to 100°C
- Simplified V-block clamping system for ease of use
- Pleat and fold head guide funnels
- Easy accessibility for maintenance
- Servo pressure regulator control from 0 - 100 psi
- Pleat dwell timers 0 – 999 seconds
- CE compliant

**Programmable Parameters**
- Pleat/Fold starting diameter
- Fold head close diameter
- Pleat/fold close delays
- Pleat/fold open/close speeds
- Pleat vacuum delay
- Pleat/fold dwell times
- Pleat/fold min/max force alarms
- Balloon pressure control
- Temperature control

**Head Specifications**
- One (1) stainless steel Wavepleat™ head with balloon diameter ranges from 2mm-60mm
- One (1) ten segment stainless steel fold head with balloon diameter ranges from 2mm-60mm
- Heater junction box with LED indicators

**Options**
- Barcode Scanning
- Vision Alignment System
- Multi Luer Connection
- Data Acquisition and Networking

**Summary of Spec Data**

<table>
<thead>
<tr>
<th>Feature</th>
<th>FFS475S</th>
<th>FFS575S</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pleat/Fold Head Length</td>
<td>60mm, 80mm, 90mm</td>
<td>150mm, 250mm, 350mm</td>
</tr>
<tr>
<td>Thermal Compression Control</td>
<td>Ambient to 100°C / 212°F</td>
<td></td>
</tr>
<tr>
<td>Head Activation / Diameter Control</td>
<td>Servo Motor Encoder</td>
<td></td>
</tr>
<tr>
<td>Balloon Pressure</td>
<td>0 - 100 PSI</td>
<td></td>
</tr>
<tr>
<td>Balloon Vacuum</td>
<td>Up to 600 mmHg (at sea level)</td>
<td></td>
</tr>
<tr>
<td>Profile Storage Capacity</td>
<td>Up to 1,000 Recipes</td>
<td></td>
</tr>
<tr>
<td>Units of Measurement</td>
<td>User Selectable</td>
<td></td>
</tr>
<tr>
<td>Pleat/Fold Force</td>
<td>Up to 100 lb</td>
<td></td>
</tr>
<tr>
<td>Control System</td>
<td>PLC with PC HMI</td>
<td></td>
</tr>
<tr>
<td>Power Requirements</td>
<td>110 or 220 VAC</td>
<td></td>
</tr>
<tr>
<td>General Warranty</td>
<td>1 Year</td>
<td></td>
</tr>
</tbody>
</table>

**Machine Dimensions**

<table>
<thead>
<tr>
<th>FFS475S</th>
<th>FFS575S</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height: 20.0” (508mm)</td>
<td>Height: 20.0” (508mm)</td>
</tr>
<tr>
<td>Width: 34.0” (863.6mm)</td>
<td>Width: 40.0” (1016mm)</td>
</tr>
<tr>
<td>Depth: 29.0” (736.6mm)</td>
<td>Depth: 29.0” (736.6mm)</td>
</tr>
<tr>
<td>Machine Weight Max: 155lbs (70Kg)</td>
<td>Machine Weight Max: 230lbs (104Kg)</td>
</tr>
</tbody>
</table>